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Oct 27+11
D2565-201

Job Sheet 166759



Part No: D2565-201

Job Qty: *Fea*

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/27/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Great Slave Helicopters Ltd (CGREA01)

Accounting Office, 6285 Airport Way Kelowna, BC, V1V 1S1 Canada ph:(403) 286-2040 fx:(250) 765-0077.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	4 Ea	10/26/17	0.00	0.00	Start up container	<i>MCL</i>
100	Brake NC	4 pcs	10/26/17	1.37	0.33	Brake NC 3	<i>MCL</i>
110	Small Fab	4 pcs	10/26/17	0.00	0.65	Small Fab	<i>MCL</i>
120	QC	4 pcs	10/26/17	0.00	0.00	QC5	<i>38</i>
130	Powdercoat <i>M 13804</i>	4 pcs	10/27/17	0.00	0.12	Powdercoat2	<i>DAS-89 BR</i>
140	QC	4 pcs	10/27/17	0.00	0.00	QC3	<i>38</i>
150	Packaging	4 pcs	10/27/17	0.00	0.00	Packaging3	<i>38</i>
160	QC21-SA	4 Ea	10/27/17	0.00	0.00	QC21	<i>38</i>

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Drill hole as per Dwg D2565 (one end only)

130 - START TIME: _____ FINISH TIME: _____

MJT 1710-31

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.750W.049	<i>4</i>	55	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part: _____ NCF: _____ Date: _____ D2565 — 201 Start up Operation 2 Mfg Date: 10/24/17 Job No: 166759	DISPOSITION Mfg Date: 10/24/17 Job No: 166759	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 25%;"> Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ </td> <td style="width: 25%;"> Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ </td> <td style="width: 25%;"> Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ </td> <td style="width: 25%;"> Engineering ☐ Quality ☐ Other ☐ </td> </tr> </table>		Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐
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		QTY Effective : _____	MRB (QSI042) Approval				
		Disposition 	Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval				
 S001546 Strut PART NO: Revision: Operation: Quantity: Change No:		FAULT CATEGORY <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;"> ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes </td> <td style="width: 33%;"> ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center </td> <td style="width: 33%;"> ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence </td> </tr> </table>		☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
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Substation: _____ Past Expiry Date: _____ Misidentified: _____		Manufacturing Process: _____ Past Due: _____ OTHER : _____					